MATERIAL HANDLER | F-SERIES

MHL320







THE ALLROUND MATERIAL HANDLER FOR VERSATILITY AT ITS BEST.

For More Than 20 Years.

Compact, manoeuvrable, powerful – the MHL320 F, mobile loading machine. With its maximum reach of 34'1" and an operating weight of up to 50,485 lbs, this machine is the ideal solution for anyone who is looking for an entry-level machine but is not prepared to compromise on performance, efficiency or reliability.

The new MHL320 F brings this philosphy to the next level. A new engine optimized towards performance and fuel efficiency combined with a super sensitive load limit control delivers power when you need it where you need it. In order to be even more capable of today's demand in industrial recycling applications we equipped the new MHL320 F with enhanced features like joystick steering, a modified hydraulic and reversing fans as standard features. The MHL320 F is also capable to process light scrap with the solid steel structure, special kinematics and options like the genset.





PIONEERING IN EFFICIENCY.

Outstanding Visibility. Outstanding Performance.



AC Condenser

- Seperated from the cooling system
- Dust protected
- Individual fans for power on demand



EQUIPMENT AND OPTIONS.

Bespoke Technology, Tailored For You.



Joystick Steering

- · Improved visibility
- · Enhanced legroom and comfort



7" Multi-Function Touch Display

- · Easy and intuitive operation
- · Monitoring of the machine data



Attachment Hydraulic Filtration*

- High pressure filter with electronic built in sensors
- Effective protection against hydraulic oil contamination



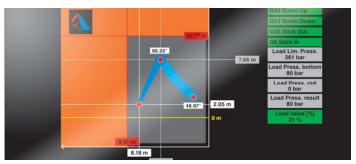
Multifunction Button and Power Modes

- Power on demand
- · Fuel savings



Rear View Cameras

- · Nightvision for extra safety
- · Additional travel alarm optional



Overload Warning with Height and Reach Limiter*

- Enhanced control for heavy loads
- Reduced risk of hitting e.g. roof tops



Active Cyclone Prefilter*

- Reduced dust in your air filter, no loss of airflow and engine power
- Longer uptime of your air filter



Reversing Fan

- · Reduced dust in intercooler-water and oilcooler
- Enhanced cooling performance



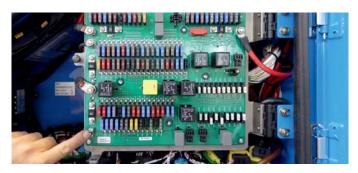
Fuchs Service Platform

- Easy and safe access to engine oil dipstick, air filter, greasing system, etc.
- Unique in its class



Electric Drive*

- Maximum efficiency
- Reduced service costs



CAN BUS and Rapid Fuse Tester

- Innovative technology
- Fuse tester



07

Fuchs Telematics (Fox Box)*

- Optimize your machine use
- · Check the most important machine data remotely

^{*} special equipment on demand



TECHNICAL DATA

OPERATING WEIGHT

MHL320 F 42,108-50,486 lbs

ENGINE

Manufacturer & model Deutz TCD 3.6 L04 2V 4-cylinder inline Type **Engine control** EMR IV 4-stroke diesel, common rail direct injection, **Engine operation** turbo-charger, charge air cooling Power 127 hp (95 kW) Nominal speed 2,000 rpm Displacement 221 cui Cooling system Liquid intercooling with temperature-controlled fan speed **Exhaust emission standard** Stage IV / EPA Tier 4 Final Air filtration Two-stage filter with safety valve Fuel tank 81 gal **DEF** tank 5.3 gal DEF (AdBlue)

ELECTRICAL SYSTEM

Voltage **Batteries** $2 \times 12 \text{ V} / 100 \text{ Ah} / 850 \text{ A}$ (in accordance with EN) Lights 1 × H3 floodlight on upper carriage, 1 x H3 floodight on cab floor, turn signal and rear sidemarker lamps Optional Alternator system

TRANSMISSION

Hydrostatic drive through infinitely variable axial piston motor and directly mounted travel brake valves, two-speed shift gear, all-wheel drive

Travel speed 1st gear 3.1 mph Travel speed 2nd gear 12.4 mph Gradeability max 55 % 22'11" **Turning radius**

SWING DRIVE

Slewing ring Internally toothed ball ring gear (double row) Drive Two-stage planetary gear with integrated multi-disc brake Swing speed 0-8 rpm Swing break Electrically operated

UNDERCARRIAGE

Front axle Planetary drive axle with integrated drum brake, rigidly mounted, max. steering angle 30° Rear axle Oscillating planetary drive rear axle with integrated drum brake and selectable oscillating axle lock Stabilization 4-point stabilizers, 2-point stabilizers with stabilizing blade 10.00-20 solid rubber with spacer rings Tires

BRAKING SYSTEM

Service brake Hydraulic single-circuit braking system acting on all four wheel pairs (drum brakes) Electrically operated spring-loaded disc brake Parking brake

at transmission, acting on both front and rear axle

HYDRAULIC SYSTEM

REXROTH mobile hydraulic system with load limit control and fuel-saving power demand control. Separate oil cooler, temperature-controlled fan speed. Hydraulic oil filter: filter elements integrated in the oil tank; central lubrication system.

Max. pump flow 77 gal/min Max. pressure 4641 / 5221 psi Hydraulic tank 79 gal Hydraulic oil filter Filter elements integrated into oil tank, maintenance interval 4,000 hours Available hydraulic oils Hydraulic oil for low temperature Hydraulic oil Renolin B15 VG46 Hydraulic oil Panolin HLP Synth. 46 bio-degradeable

Sound levels

OPERATOR'S C	AB
Cab	Cab: elastically supported, infinitely variable hydraulically height-adjustable with max. eye level of 17'4". Joystick steering; sliding door. Sound-deadened; heat-insulated windows; windshield with pull-down sunblind that slides under the cab roof; viewing window on cab roof; sliding window in cab door.
Air-conditioning	Automatic air-conditioning. Infinitely variable heating with 8-speed fan, 10 adjustable air nozzles, 3 defroster nozzles (hot water system).
Operator's seat	Air-cushioned comfort-seat with integrated headrest, safety belt and lumbar support, seat heating with integrated A/C function optional. Comfortable operation with multi-purpose adjustment options for seat position, seat inclination, and seat cushion placement in relation to armrests and pilot control units. Articulating armrest and joysticks.
Monitoring	Ergonomic layout; anti-glare instrumentation. Multifunction display, automatic monitoring and recording of abnormal operating conditions (including all hydraulic oil filters, hydraulic oil temperature (cold/hot) – coolant temperature and charge air temperature – diesel particulate filter load), visual and audible warning indication with shutdown of pilot controls/engine power reduction. Diagnosis of individual sensors possible via the multifunction display. Rear view camera and side view camera.

Acoustic power level (outside) L_{wa} 100 dB(A) (guaranteed) according to guideline 2000/14/EG L_{wa} 102 dB(A) (valid) according to guideline 2000/14/EG Acoustic power level (inside the cabin) according to guideline ISO 6396 L_{PA} 72 dB(A)



EQUIPMENT

ENGINE	Standard	Option
Exhaust gas turbocharger	•	
Intercooling	•	
Direct electronic fuel injection / Common Rail	•	
Automatic idle	•	
Engine pre-heating		•
Interface for engine diagnosis	•	
Temperature-controlled fan drive	•	

UNDERCARRIAGE		
2-speed shift transmission	•	
2-speed power-shift transmission		•
4-point stabilizers	•	
Dozer blade in addition to 4-point stabilizers		•
2-point stabilizers and stabilizer blade		•
4-point stabilizers, individually controllable		•
Stabilizer cylinders with integrated two-way check valves	•	
All-wheel drive	•	
Piston rod protection on stabilizer cylinders	•	
Rear axle oscillating lock	•	
Drum brakes	•	

UPPERCARRIAGE		
Electric refuelling pump		•
Lighting protection		•
Maintenance hood with mechanical locking device	•	
Lockable cleaning access openings on radiator	•	
Separate radiator system for ambient temperatures up to 50°C	•	
Separate oil cooler with temperature-controlled fan drive	•	
Automatic central lubrication system	•	
Reversing alarm		•
Special paint		•
Quick-drain valve on Diesel tank	•	
Quick-drain valve on hydraulic oil tank	•	
Quick-drain valve on radiator	•	
Quick-drain valve on engine oil-pan	•	

Further optional equipment available on request!

Reversible fan for radiator and hydraulic oil cooler

Solid rubber tyres 10.00-20 with spacer rings

Tool box on undercarriage

CAB	Standard	Option
Skylight in cab roof	•	
Air cushioned operator's seat with headrest, safety belt and lumbar support	•	
FOPS protective grating		•
Front / roof protective grating		•
Safety glass, front and top	•	
Cab elevation system	•	
Air conditioning	•	
Joystick steering	•	
Steering column, height and tilt adjustable (instead of joystick steering)		•
Multi-function touch display	•	
Fire extinguisher, dry powder		•
Pre-equipped for radio		•
Radio CD / USB		•
Rotating beacon with travel alarm		•
Sliding window in cab door	•	
Safety glass	•	
Seat heating with integrated a/c function		•
Engine-independent heating		•
Windscreen washer system	•	
Windscreen washer for lower front window		•

EQUIPMENT

LQUIFMENT	
Spotlights attached to cab floor	•
Spotlights mounted to superstructure	•
Working light stick (1×)	•
Load limit control	•
Hydraulic oil preheating	•
Close proximity range limiter for dipper stick	•
Coolant and hydraulic oil level monitoring system	•
Hose rupture valves for lift cylinder	•
Hose rupture valves for dipper stick cylinder	•
Stick shock protection	•
Lubrication of the grab suspension by central lubrication system	•
Overload warning / shutdown	•
H3 or LED worklights on boom	•
H3 or LED worklights on dipper stick	•
H3 or LED worklights on cab roof	•
Quick-connect coupling on dipper stick	•
Filter system for attachments	•
Rear view camera (activated automatically once the machine starts to drive)	•
Boom cylinder damping system	•
Height and reach limitation	•



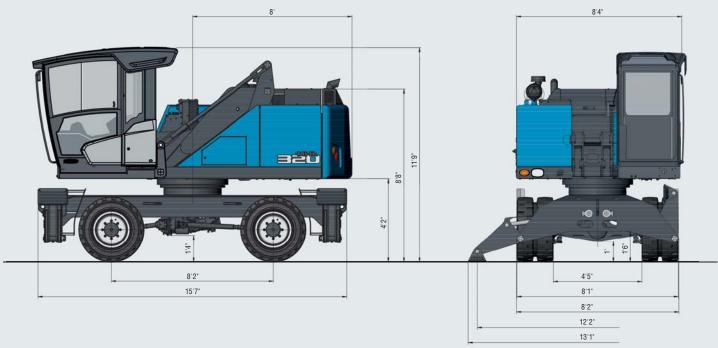




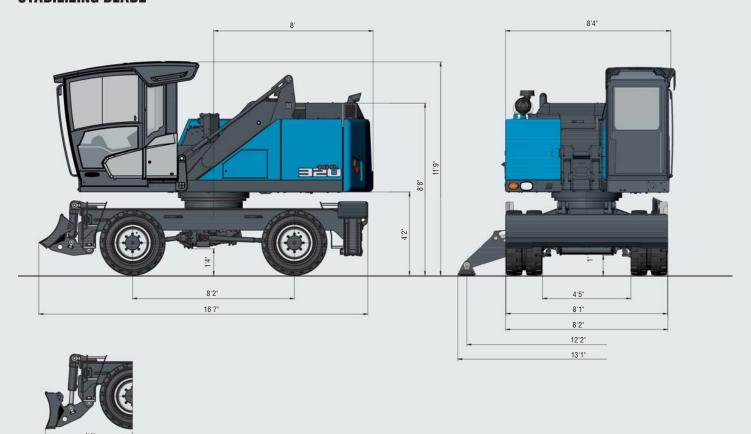
DIMENSIONS

4-POINT STABILIZERS

Maximum viewing height 17'3"



STABILIZING BLADE

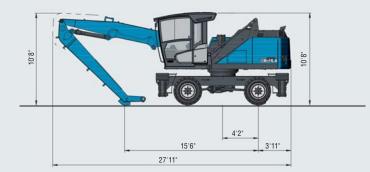


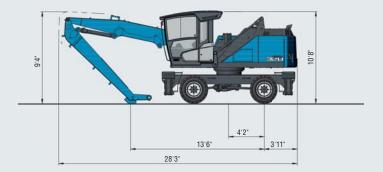


TRANSPORT DIMENSIONS

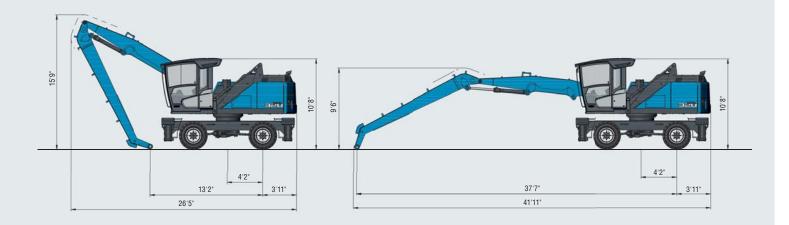
Reach 31'2"

Reach 30'2" | Multi-purpose stick





Reach 34'1"





WORKING RANGE

REACH 31'2" WITH DIPPER STICK

Loading equipment Boom 17

Dipper stick 13'1" Cactus grab

RECOMMENDED ATTACHMENTS

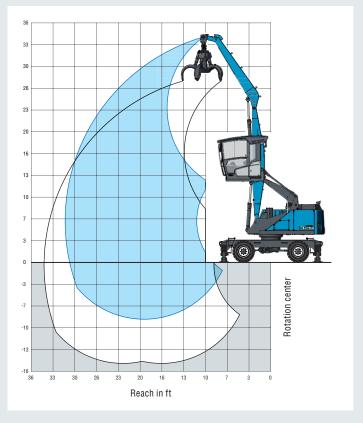
Fuchs cactus grab 0.52 yd³ Open or half-closed shells

Grab for light weight materials 0.78 yd³ Depending on density of goods

Magnetic system Fuchs magnetic plate

Lift hook 22,046 lbs

The lift capacity values are stated in imperial pounds (lbs). The pump pressure is 5,221 psi. In accordance with ISO 10567 the lift capacity values represents 75% of the static tipping loads or 87% of the hydraulic lifting force (marked °). On solid and level ground the values apply to a swing range of 360°. The (...) values apply in the longitudinal direction of the undercarriage. The values for "not supported" only apply via the steering axle or the locked oscillating axle. The weights of the attached load hoisting equipment (grab, load hock, etc.) must be deducted from the lift capacity values. The working load of the lifting devise must be observed. In accordance with the EN 474-5 for object handling application hose rupture valves on the boom and stick cylinders, an overload warning device and the lift capacity table in the cab are required. For object handling application the machine has to be supported on a level ground.



LIFTING CAPACITY

Height [ft]	Undercarriage		Reach [ft]		
	outrigger	15	20	25	30
30	4-point supported	14,000° (14,000°)			
30	2-point supported with blade	14,000° (14,000°)			
25	4-point supported		11,200° (11,200°)		
23	2-point supported with blade		11,200° (11,200°)		
20	4-point supported		11,200° (11,200°)	9,800° (9,800°)	
20	2-point supported with blade		11,200° (11,200°)	8,100° (9,800°)	
15	4-point supported	14,700° (14,700°)	11,800° (11,800°)	9,800° (9,800°)	7,400° (8,100°)
19	2-point supported with blade	14,700° (14,700°)	11,400° (11,800°)	8,100° (9,800°)	6,100° (8,100°)
10	4-point supported	16,900° (16,900°)	12,700° (12,700°)	9,800° (10,000°)	7,400° (8,100°)
10	2-point supported with blade	16,900° (16,900°)	10,900° (12,700°)	7,800° (10,000°)	6,100° (8,100°)
5	4-point supported	18,600° (18,600°)	13,100° (13,100°)	9,600° (10,000°)	7,400° (7,600°)
5	2-point supported with blade	16,200° (18,600°)	10,700° (13,100°)	7,600° (10,000°)	5,900° (7,600°)
0	4-point supported	18,000° (18,000°)	12,700° (12,700°)	9,400° (9,400°)	6,700° (6,700°)
U	2-point supported with blade	15,800° (18,000°)	10,000° (12,700°)	7,600° (9,400°)	5,900° (6,700°)
-5	4-point supported	15,100° (15,100°)	10,900° (10,900°)	7,800° (7,800°)	
-3	2-point supported with blade	15,100° (15,100°)	10,300° (10,900°)	7,400° (7,800°)	
					Max. reach 31'2"
5.9	4-point supported				7,100 (7,500°)
5.9	2-point supported with blade				5,700 (7,500°)



WORKING RANGE

REACH 34'1" WITH DIPPER STICK

Loading equipment Boom 17

Dipper stick 16'4" Cactus grab

RECOMMENDED ATTACHMENTS

Fuchs cactus grab 0.52 yd³

Open or half-closed shells

Grab for light weight materials 0.78 yd³

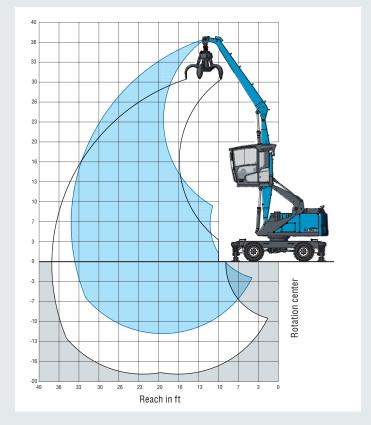
Depending on density of goods

Magnetic system

Fuchs magnetic plate

Lift hook 22,046 lbs

The lift capacity values are stated in imperial pounds (lbs). The pump pressure is 5,221 psi. In accordance with ISO 10567 the lift capacity values represents 75% of the static tipping loads or 87% of the hydraulic lifting force (marked °). On solid and level ground the values apply to a swing range of 360°. The (...) values apply in the longitudinal direction of the undercarriage. The values for "not supported" only apply via the steering axle or the locked oscillating axle. The weights of the attached load hoisting equipment (grab, load hock, etc.) must be deducted from the lift capacity values. The working load of the lifting devise must be observed. In accordance with the EN 474-5 for object handling application hose rupture valves on the boom and stick cylinders, an overload warning device and the lift capacity table in the cab are required. For object handling application the machine has to be supported on a level ground.



LIFTING CAPACITY

Height [ft]		Reach [ft]			
	outrigger	15	20	25	30
30	4-point supported		10,400° (10,400°)		
30	2-point supported with blade		10,400° (10,400°)		
0.5	4-point supported		9,800° (9,800°)	9,000° (9,000°)	
25	2-point supported with blade		9,800° (9,800°)	8,100° (9,000°)	
	4-point supported		9,900° (9,900°)	8,900° (8,900°)	7,400° (7,900°)
20	2-point supported with blade		9,900° (9,900°)	8,100° (8,900°)	6,000 (7,900°)
45	4-point supported		10,600° (10,600°)	9,200° (9,200°)	7,400 (8,000°)
15	2-point supported with blade		10,600° (10,600°)	8,000 (9,200°)	5,900 (8,000°)
40	4-point supported	14,700° (14,700°)	11,700° (11,700°)	9,600° (9,600°)	7,200 (8,100°)
10	2-point supported with blade	14,700° (14,700°)	11,000 (11,700°)	7,700 (9,600°)	5,800 (8,100°)
_	4-point supported	17,400° (17,400°)	12,700° (12,700°)	9,400 (10,000°)	7,100 (8,000°)
5	2-point supported with blade	16,500 (17,400°)	10,500° (12,700°)	7,500 (10,000°)	5,700 (8,000°)
	4-point supported	18,400° (18,400°)	12,700° (13,000°)	9,100 (9,800°)	6,900 (7,500°)
0	2-point supported with blade	15,500 (18,400°)	10,000° (13,000°)	7,200 (9,800°)	5,500 (7,500°)
-5	4-point supported	17,000° (17,000°)	12,100° (12,100°)	8,900 (9,000°)	6,400° (6,400°)
- ə	2-point supported with blade	15,000 (17,000°)	9,700 (12,100°)	7,100 (9,000°)	5,500 (6,400°)
40	4-point supported	13,300° (13,300°)	9,700° (9,700°)	6,900° (6,900°)	
-10	2-point supported with blade	13,300° (13,300°)	9,600 (9,700°)	6,900° (6,900°)	
					Max. reach 34'1
5.9	4-point supported				6,100 (6,700°)
5.9	2-point supported with blade				4,900 (6,700°)



WORKING RANGE

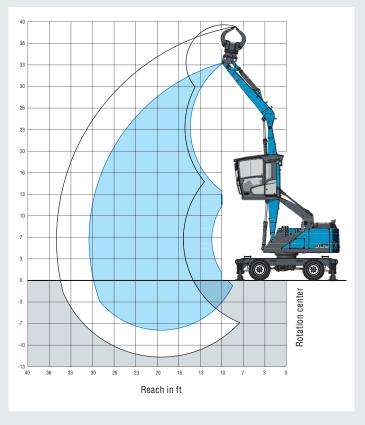
REACH 30'2" WITH MULTI-PURPOSE STICK

Loading equipment Boom 17'

Multi-purpose stick 12'1"

Sorting grapple

The lift capacity values are stated in imperial pounds (lbs). The pump pressure is 5,221 psi. In accordance with ISO 10567 the lift capacity values represents 75% of the static tipping loads or 87% of the hydraulic lifting force (marked°). On solid and level ground the values apply to a swing range of 360°. The (...) values apply in the longitudinal direction of the undercarriage. The values for "not supported" only apply via the steering axle or the locked oscillating axle. The weights of the attached load hoisting equipment (grab, load hock, etc.) must be deducted from the lift capacity values. The working load of the lifting devise must be observed. In accordance with the EN 474-5 for object handling application hose rupture valves on the boom and stick cylinders, an overload warning device and the lift capacity table in the cab are required. For object handling application the machine has to be supported on a level ground.



LIFTING CAPACITY

Height [ft]	Undercarriage Reach [ft]				
	outrigger	15	20	25	30
30	4-point supported	13,200° (13,200°)			
30	2-point supported with blade	13,200° (13,200°)			
0.5	4-point supported	13,200° (13,200°)	10,600° (10,600°)		
25	2-point supported with blade	13,200° (13,200°)	10,600° (10,600°)		
20	4-point supported	13,200° (13,200°)	10,600° (10,600°)	9,200° (9,200°)	
20	2-point supported with blade	13,200° (13,200°)	10,600° (10,600°)	7,500 (9,200°)	
15	4-point supported	14,100° (14,100°)	11,200° (11,200°)	9,200° (9,200°)	
19	2-point supported with blade	14,100° (14,100°)	10,800 (11,200°)	7,500 (9,200°)	
10	4-point supported	16,300° (16,300°)	12,100° (12,100°)	9,200 (9,400°)	6,800 (7,500°)
10	2-point supported with blade	16,300° (16,300°)	10,300 (12,100°)	7,200 (9,400°)	5,500 (7,500°)
5	4-point supported	18,000° (18,000°)	12,500° (12,500°)	9,000 (9,400°)	6,800 (7,000°)
อ	2-point supported with blade	15,600 (18,000°)	10,100° (12,500°)	7,000 (9,400°)	5,300 (7,000°)
0	4-point supported	17,400° (17,400°)	12,100° (12,100°)	8,800° (8,800°)	
U	2-point supported with blade	15,200 (17,400°)	9,400 (12,100°)	7,000 (8,800°)	
-5	4-point supported	13,700° (13,700°)	10,300° (10,300°)	6,900° (6,900°)	
-3	2-point supported with blade	13,700° (13,700°)	9,700 (10,300°)	6,900° (6,900°)	
					Max. reach 30'2"
5.9	4-point supported				6,900 (7,000°)
J.9	2-point supported with blade				5,500 (7,000°)



MODULAR SYSTEM

Attachments

Furthermore: Magnetic plate Load hook Cable shears

Cactus grab



Sorting grapple

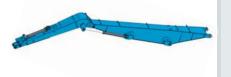




Work equipment straight



Work equipment with multipurpose stick



Engine

Diesel engine



Electric motor



Options

Cable drum



Power Pack



Undercarriage

Pylon

up to max. 2'6"



Pylon

up to max. 4'6"



Pylon

up to max. 2'6"



Pylon

up to max. 12'1"





Mobile: Standard-undercarriage



Mobile special: For extended undercarriage



Crawler: Standard-undercarriage



Pedestal undercarriage



MHL320 F: SELECT YOUR OPTIONS.

	Powder fire extinguisher with holder inside the cab Windscreen washer for lower front window Pedal for swingbreak lock Voltage converter 12 V (incl. 8'2" cable) Radio CD / USB Air-conditioned seat with heating Socket 12 V Steering wheel instead of joystick steering Special joystick function (detailed plan for joystick functions necessary) Mechanically switchable joystick functions ASSISTANCE SYSTEMS Overload warning device basic (without angle sensors) Italia package (deadman switch) Rupture valves for lifting cylinders Rupture valves for stick cylinders Rotating beacon and travel alarm FURTHER OPTIONS	
	Pedal for swingbreak lock Voltage converter 12 V (incl. 8'2" cable) Radio CD / USB Air-conditioned seat with heating Socket 12 V Steering wheel instead of joystick steering Special joystick function (detailed plan for joystick functions necessary) Mechanically switchable joystick functions ASSISTANCE SYSTEMS Overload warning device basic (without angle sensors) Italia package (deadman switch) Rupture valves for lifting cylinders Rupture valves for stick cylinders Rotating beacon and travel alarm	
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	FURTHER OPTIONS	
ntinn	Additional suction box for oil and water cooler	
	Dozer blade additional to 4-point outriggers 8'6" (without cutting edge)	
7		
	Electric refuelling pump	
	Generator 9 kW	
	Generator 11 kW	
	Bio-hydraulic-oil PANOLIN HLP SYNTH 46 (first filling)	
	Hydraulic-oil RENOLIN for temperatures far below freezing point	
	Power shift transmission	
	Engine pre-heating*	
	Hydraulic oil pre-heating*	
	Stick protection	
	Fuchs Telematics "Fox Box" (2 years duration, renewable on demand)	
	Prolongation Telematics for 1 additional year	
	Active cyclone dust separator for air filter	
	Central greasing system for undercarriage - manually	
	Central greasing system for undercarriage - automatic	
	Increased corrosion protection (cabin, covers, steel construction)	
		Dozer blade additional to 4-point outriggers 8'6" (without cutting edge) Cutting edge hardox for dozer blade Cutting edge synthetic material for dozer blade Filtration system for attachements Electric refuelling pump Generator 9 kW Generator 11 kW Bio-hydraulic-oil PANOLIN HLP SYNTH 46 (first filling) Hydraulic-oil RENOLIN for temperatures far below freezing point Power shift transmission Engine pre-heating* Hydraulic oil pre-heating* Stick protection Fuchs Telematics "Fox Box" (2 years duration, renewable on demand) Prolongation Telematics for 1 additional year Active cyclone dust separator for air filter Central greasing system for undercarriage · manually Central greasing system for undercarriage · automatic

^{* (230}V-50Hz by external power supply)





ON FLEET MANAGEMENT.

Fuchs Telematics System: Recognize and Optimize Potential.

The Fuchs Telematics system: know exactly how and where everything is running.

The system offers a modern solution to help you analyze and optimize the efficiency of your machines. It records and communicates valuable information on the operating status of each individual machine. Where are the machines? How are they working? Is a service check pending? Take advantage of this advanced software and get a handle on your fleet management with the tool that connects for you.



ALL-IN-ONE MACHINE MANAGEMENT. EVERYTHING AT A GLANCE: OPERATING DATA, MACHINE STATUS, GPS DATA

Record, display, and analyse data: high efficiency through precise information

- Available online anywhere and at any time*: comprehensive information on the GPS location, start and stop times, fuel consumption, operating hours, maintenance status, and much more.
- User-friendly interface: displays information clearly for at a glance metrics and diagnostics. Take action before damage occurs: predetermined maintenance intervals are signaled and error messages are displayed in plain text messages.
- The Fuchs Telematics system is optionally available or can be retrofitted into existing machines to help control your operating costs and keep your machines in top shape.

* Internet connection required



